

# Work Order ID 56508

February 25, 2010 11:48:53 AM



Page 1

Item ID: D206-628-011

Accept



Setup Start



Revision ID:

Item Name: Heli-Access-Step LH

Stop



Start Date: 2/25/10 Start Qty: 3.00



Cust Item ID:

Required Date: 3/05/10 Req'd Qty: 3.00



Customer:

Reference:

Approvals:

Process Plan: *W*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100



DC

Document Control

DOCUMENT CONTROL

0.00

Memo

0.00

Photocopy blue file and type labels as per PPP D206-628-011 CHG 003

*8 10/03/01*

*A/N*

*HJ for CL 10/03/01*

110



Packaging

Packaging

Pick Kit

0.00

Memo

0.00

*10-2-26 (32) 54*

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

*8 10/03/01*

*(x3 44)*

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Item ID: D206-628-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Step LH

Start Date: 2/25/10 Start Qty: 3.00



Cust Item ID:

Required Date: 3/05/10 Req'd Qty: 3.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-628  
011 Location: \_\_\_\_\_ PPP Rev: \_\_\_\_\_

10/3/04 (3)

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

10/03/03

MK 10-3-2

# Picklist Print

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Work Order ID: 56508



Parent Item: D206-628-011



Parent Item Name: Heli-Access-Step LH

Start Date: 2/25/10

Required Date: 3/05/10

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM  
IPP Rev:E as per ecn 1118 08-02-05 DD verified by:EC

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN4-13A  
Bolt

63



10-2-26

sf

Warehouse Loc Qty Loc Code  
Location

Main Warehouse

ST 239

113359 39

113749 200

17406 0

51764 0

12

AN4-14A  
Bolt

63



10-2-26

sf

Warehouse Loc Qty Loc Code  
Location

Main Warehouse

ST 352

113359 352

12

AN4-15A  
Bolt

63



10-2-26

sf

(34)

Warehouse Loc Qty Loc Code  
Location

Main Warehouse

ST 231

113121 6

113538 25

113840 200

12

# Picklist Print

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Parent Item Name: Heli-Access-Step LH

Start Date: 2/25/10

Required Date: 3/05/10

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM  
IPP Rev:E as per ecn 1118 08-02-05 DD verified by:EC

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD416		Purchased	No	115/149	204634	120	Each	0.0000	36.0000			
Washer												
D2721-041		Manufactured	No			120	Each	0.0000	3.0000			
206B Step Assembly												
D2731-3		Manufactured	No			120	Each	162.0000	6.0000			
Mounting Lug												

M183706 10-2-26 S  
55785  
10-2-26 S (3)

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	123	
30994	3	
37335	2	
39441	18	
47967	100	
Main Warehouse		
ST469	39	
52329	39	

# Picklist Print

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Work Order ID: 56508

Parent Item: D206-628-011

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Required Date: 3/05/10

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM  
IPP Rev:E as per ecn 1118 08-02-05 DD verified by:EC

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2731-7		Manufactured	No			120	Each	97.0000	6.0000			



Mounting Lug

10-2-26 SP

Warehouse Loc Qty Loc Code  
Location

Main Warehouse

ST	97	
34125	1	
<u>41597</u>	36	
43389	20	
52330	40	

D2732-030 *KB @ 300" long* Manufactured No



Rubber Cushion

D3394-041 Manufactured No



Lug Assembly

3 feet



13431/8 10-2-26 SP  
10-2-26 (34) SP

Warehouse Loc Qty Loc Code  
Location

Main Warehouse

ST	36	
46861	2	
47970	1	
<u>52584</u>	33	

6

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Shop Packet Print

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Parent Item Name: Heli-Access-Step LH

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Required Date: 3/05/10

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM  
IPP Rev:E as per ecn 1118 08-02-05 DD verified by:EC

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3394-043		Manufactured	No			120	Each	98.0000	6.0000			



Lug Assembly

10-2-26

sf

Warehouse Loc Qty Loc Code  
Location

Main Warehouse

ST 53

44521 3

45365 50

6

Main Warehouse

ST475 45

52331 45

12

MS21042L4

Purchased

No

120

Each

2,100.000 36.0000



Nut

10-2-26

SV

Warehouse Loc Qty Loc Code  
Location

Main Warehouse

ST 2100

102552 6

104248 6

110507 184

111827 910

113422 994

15924 0

36

# 5.1 D206-628-011/-012/-021/-022/-031/-032 REGULAR DART HELI-ACCESS- STEPS™ PARTS LIST

Qty -011	Qty -012	Qty -021	Qty -022	Qty -031	Qty -032	Part Number	Description
X						D206-628-011	206 A/B STEP INSTALLATION LH
	X					D206-628-012	206 A/B STEP INSTALLATION RH
		X				D206-628-021	206 L/L1/L3/L4 STEP INSTALLATION LH
			X			D206-628-022	206 L/L1/L3/L4 STEP INSTALLATION RH
				X		D206-628-031	407 STEP INSTALLATION LH
					X	D206-628-032	407 STEP INSTALLATION RH
1	1					D2721-041	STEP ASSEMBLY LH
						D2721-042	STEP ASSEMBLY RH
		1		1		D2724-041	STEP ASSEMBLY LH
			1		1	D2724-042	STEP ASSEMBLY RH
2	2			4	4	D2731-3	MOUNTING LUG
2	2	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
2	2			4	4	D3394-041	MOUNTING LUG
2	2			4	4	*D3394-1	*MOUNTING LUG
4	4			8	8	*MS35489-93	*GROMMET
2	2	4	4			D3394-043	MOUNTING LUG
2	2	4	4			*D3394-3	*MOUNTING LUG
4	4	8	8			*MS35489-93	*GROMMET
4	4			4	4	AN4-13A	BOLT
4	4	4	4	4	4	AN4-14A	BOLT
4	4	8	8	4	4	AN4-15A	BOLT
12	12	12	12	12	12	AN960JD416	WASHER
12	12	12	12	12	12	MS21042L4	NUT (OR MS21042-4)

\*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

56508

REFERENCE ONLY